

DRAPER[®]

INSTRUCTIONS FOR Riveter

Stock No.13701 Part No.270A

IMPORTANT: PLEASE READ THESE INSTRUCTIONS CAREFULLY TO ENSURE THE SAFE AND EFFECTIVE USE OF THIS PRODUCT.



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DRAPER[®]

SPECIFICATION

- Manufactured from quality steel.
- Hardened and tempered.
- Chrome molybdenum steel replaceable jaws - fully hardened.
- Enamelled aluminium diecast grip.
- 2.4, 3.2, 4.0 and 4.8mm blind rivets.
- Suitable for aluminium alloy blind rivets only.

HOW TO USE

1. Extend fully, open and insert rivet mandrel into nozzle and then place rivet into prepared hole. Ensure rivet protrudes on other side by 3mm or more to ensure good strong fixing.
2. Squeeze handles together and the rivet mandrel will be drawn into the head of the rivet causing the round mandrel head to spread the rivet body to create a head.
3. Apply even pressure to make a secure fixing, and at a preset pressure the mandrel will snap leaving the rivet in place. Opening the handles fully will release the mandrel from the riveter.

USEFUL HINTS

- When using on soft materials, backing washers should be used to avoid tearing.
- Always ensure your riveter is rated for the type of rivet being used (steel, stainless steel or aluminium alloy).
- Ideal for use where access to rear of material is not possible.

RIVETS

Aluminium alloy blind rivets and washers are available from your local stockist. Ordering information is shown below. Contact your local stockists for more details.

| Stock No. | Blind Aluminium Alloy Rivets | | Packed Av. Quantity* | Drill Size-mm | Compatible Washers 100 per card | Stock No. |
|-----------|------------------------------|----------------|----------------------|---------------|---------------------------------|-----------|
| | Ømm | Head Length-mm | | | | |
| 13554 | 2.4 | 7 | Card of 50 | 2.5 | 2.4mm | 14013 |
| 14007 | 3.2 | 5.2 | Card of 50 | 3.3 | 3.2mm | 14014 |
| 13555 | 3.2 | 10.8 | Card of 50 | 3.3 | 3.2mm | 14014 |
| 37657 | 3.2 | 10.2 | Tub of 2000 | 3.3 | 3.2mm | 14014 |
| 14008 | 3.2 | 15.8 | Card of 50 | 3.3 | 3.2mm | 14014 |
| 13556 | 4.0 | 5.6 | Card of 50 | 4.1 | 4.0mm | 14015 |
| 14009 | 4.0 | 10 | Card of 50 | 4.1 | 4.0mm | 14015 |
| 37658 | 4.0 | 10.2 | Tub of 1200 | 4.1 | 4.0mm | 14015 |
| 14010 | 4.0 | 15.8 | Card of 50 | 4.1 | 4.0mm | 14015 |
| 13557 | 4.8 | 5.8 | Card of 50 | 4.9 | 4.8mm | 14016 |
| 14011 | 4.8 | 10 | Card of 50 | 4.9 | 4.8mm | 14016 |
| 37659 | 4.8 | 10.2 | Tub of 800 | 4.9 | 4.8mm | 14016 |
| 14012 | 4.8 | 16 | Card of 50 | 4.9 | 4.8mm | 14016 |

*approximate quantity. Sizes may vary during production.

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- **General Enquiries:** (023) 8026 6355
- **Service/Warranty Repair Agent**
For aftersales servicing or warranty repairs, please contact the Draper Tools Helpline for details of an agent in your local area.

YOUR DRAPER STOCKIST