



**INSTRUCTIONS FOR:** 

# TORQUE WRENCH

MODEL NO: STW601

Thank you for purchasing a Sealey Product. Manufactured to a high standard this tool will, if used according to these instructions and properly maintained, give years of trouble free performance.



IMPORTANT: PLEASE READ THESE INSTRUCTIONS CAREFULLY. NOTE THE SAFE OPERATIONAL REQUIREMENTS, WARNINGS AND CAUTIONS. USE THIS PRODUCT CORRECTLY AND WITH CARE FOR THE PURPOSE FOR WHICH IT IS INTENDED. FAILURE TO DO SO MAY CAUSE DAMAGE AND/OR PERSONAL INJURY AND WILL INVALIDATE THE WARRANTY. PLEASE KEEP INSTRUCTIONS SAFE FOR FUTURE USE.

#### 1. SAFETY INSTRUCTIONS

- WARNING! DO NOT use the wrench if damaged or thought to be faulty.
- ✓ Ensure all workshop safety rules, regulations and conditions are complied with when using this torque wrench.
- ✓ Maintain correct balance and footing. Ensure the floor is not slippery and wear steel toe-capped non-slip shoes / boots.
- Always wear eye protection when using the torque wrench.
- ✓ Keep children and unauthorised persons away from the working area.
- ✓ Ensure that all hand tools, sockets and extensions are not damaged, use of such items may result in personal injury.
- **X DO NOT** subject the wrench to excessive force or shocks.
- **X DO NOT** use the torque wrench to break fasteners.
- **X DO NOT** use the torque wrench as a hammer or lever bar.
- x DO NOT use extensions on the handle as this may result in damage to the torque wrench and/or cause personal injury.
- X DO NOT drop or throw the wrench.
- **X DO NOT** use wrench unless you have been instructed in its use by a qualified person.
- x DO NOT leave the wrench in any place exposed to excessive heat, humidity or direct sunlight.
- **DO NOT** use organic solvents such as alcohol or thinners to clean the wrench.
- ✓ Always back off the pressure after use.
- After use clean with a soft dry cloth and store in a safe, dry, childproof location.

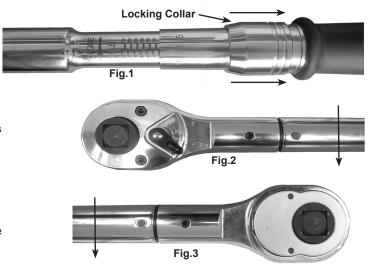
#### 2. INTRODUCTION & SPECIFICATION

Manufactured from Chrome Vanadium steel. Hardened and tempered with a chrome plated polished finish. Ratchet head features flip reverse action and push-through drive to allow torquing either clockwise or counter-clockwise. Comfort grip with easy to use torque adjustment locks when required setting is selected. Suitable for commercial and industrial applications. Scales graduated in both lb.ft and Nm. Wrenches are individually tested for  $\pm 4\%$  accuracy and each wrench is issued with an individually numbered calibration certificate. Supplied with lock and storage case.



#### 3. OPERATION

- **3.1** To adjust the torque setting, pull back the locking collar Fig.1 and twist the handle clockwise to the required torque.
- **3.2** For right handed threads the push through drive must be as shown in Fig.2.
- 3.3 For left handed threads, push the drive through, see Fig.3 so that the socket fits onto the same side as the reverse direction switch.
- Note: The wrench will only torque in one direction as marked by the arrow above the torque scale. Ensure that the torque wrench is only used in this direction, failure to do so will mean that the incorrect torque will be applied. The reverse switch should always be in the position shown in Fig.2 during the torquing operation.
- 3.4 When using the torque wrench, a click will be heard when the desired torque is reached, DO NOT continue to apply pressure once this point has been reached.
- 3.5 When not in use wind the handle back anti-clockwise to release the pressure from the torque wrench.



#### 4. CALIBRATION & MAINTENANCE

- 4.1 In order to ensure continued accuracy the torque wrench should be re-calibrated annually and after any impact or other misuse.
- **4.2** The torque wrench is lubricated for life with the exception of the ratchet head, which may require occasional lubrication for smooth operation. Contact your Sealey dealer for any maintenance and re-calibration.

**NOTE:** It is our policy to continually improve products and as such we reserve the right to alter data, specifications and component parts without prior notice.

IMPORTANT: No liability is accepted for incorrect use of this product.

WARRANTY: Guarantee is 12 months from purchase date, proof of which will be required for any claim.

**INFORMATION:** For a copy of our catalogue and latest promotions call us on 01284 757525 and leave your full name, address and postcode.





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## TORQUE WRENCH CALIBRATION CERTIFICATE MODEL NO: STW601

Date of Calibration:

Model No: STW601

Model Serial No:

Recommended Test Interval: 12 Months

Torque Wrench Capacity: 150lb.ft ~ 750lb.ft

Calibration Conditions: Temperature: 20°C @ 55% Humidity

Calibration Equipment Model:

Serial No:

Calibrated Accuracy of Test equipment: <+/- 1%

EN-ISO-6789 Testing Standard No:

Inspector/Signature

### Calibration Results

Applied Torque	lb.ft	Min	Max	Readings
Clockwise	150.0	144.0	156.0	
	450.0	432.0	468.0	
	750.0	720.0	780.0	
Anti-clockwise	150.0	144.0	156.0	
	450.0	432.0	468.0	
	750.0	720.0	780.0	

Note: If the torque wrench has been damaged or misused by the owner since purchase the accuracy cannot be guaranteed.

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