

Thank you for purchasing a Sealey product. Manufactured to a high standard this product will, if used according to these instructions and properly maintained, give you years of trouble free performance.



**IMPORTANT: PLEASE READ THESE INSTRUCTIONS CAREFULLY. NOTE THE SAFE OPERATIONAL REQUIREMENTS, WARNINGS & CAUTIONS. USE THIS PRODUCT CORRECTLY AND WITH CARE FOR THE PURPOSE FOR WHICH IT IS INTENDED. FAILURE TO DO SO MAY CAUSE DAMAGE AND/OR PERSONAL INJURY AND WILL INVALIDATE THE WARRANTY. PLEASE KEEP INSTRUCTIONS SAFE FOR FUTURE USE.**

## 1. SAFETY INSTRUCTIONS

### 1.1 GENERAL SAFETY

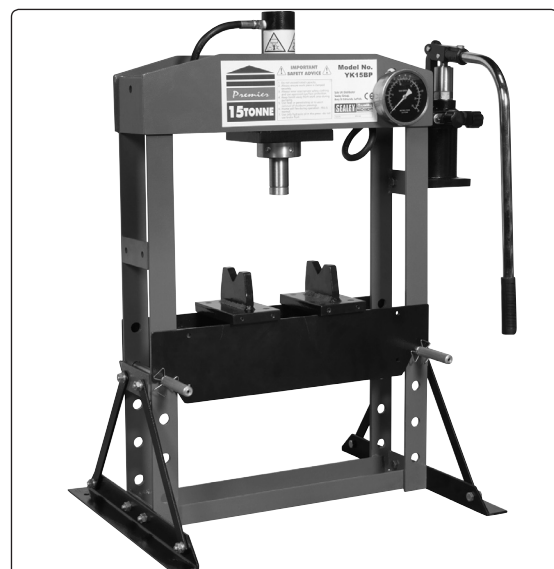
- ✓ Familiarise yourself with this products application and limitations, as well as the specific potential hazards peculiar to the press.
- ✓ Maintain the press in good condition (use an authorised service agent).
- ✓ Replace or repair damaged parts. *Use recommended parts only. Non authorised parts may be dangerous and will invalidate the warranty.*
- ✓ Keep the press clean for best and safest performance.
- ✓ Locate the press in a suitable working area for its function, keep area clean, tidy, free from unrelated materials and ensure there is adequate lighting.
- ✓ Ensure the workpiece is correctly secured before operating the press.
- ☐ **WARNING!** Always wear approved eye or face protection when operating the press.
- ✓ Remove ill fitting clothing. Remove ties, watches, rings, loose jewellery and contain long hair.
- ✓ Keep hands and body clear of the work table when operating the press.
- ✓ Maintain correct balance and footing. Ensure the floor is not slippery and wear non-slip steel toe-capped shoes/boots.
- ✓ Keep children and unauthorised persons away from the working area.
- x **DO NOT** operate the press if any parts are missing as this may cause failure and/or possible personal injury.
- x **DO NOT** use to compress springs or any other item that could disengage and cause a potential hazard.
- x **DO NOT** stand directly in front of the loaded press and never leave a loaded press unattended.
- x **DO NOT** use the press for a task it was not designed to perform.
- x **DO NOT** make any modifications to the press.
- x **DO NOT** adjust or tamper with the safety valve.
- x **DO NOT** exceed the rated capacity of the press.
- x **DO NOT** apply off-centre loads.
- x **DO NOT** allow the workpiece or the pressing plate/V-blocks to fall from the press working table.
- x **DO NOT** get the press wet or use in damp or wet locations or areas where there is condensation.
- x **DO NOT** operate the press when you are tired, under the influence of alcohol, drugs or intoxicating medication.
- ✓ When not in use, release pressure from the pump and clean the press. Stand or store the pressing plate/V-blocks in a safe location.
- ☐ **WARNING!** Always position the press against a wall. If the press is situated in the open workshop, it is essential that a guard be placed at the rear of the unit. This will prevent injury to bystanders in the event of the workpiece ejecting suddenly.
- ☐ **WARNING!** The warnings, cautions and instructions in this manual cannot cover all possible conditions and situations that may occur. It must be understood by the operator that common sense and caution are factors which cannot be built into this product, but must be applied by the operator.
- ▲ **DANGER!** The press is heavy. If it requires moving after assembly or for relocation, use suitable slings around the top crossbeam, or lift direct with a forklift with the forks located under the top crossbeam.

## 2. INTRODUCTION & SPECIFICATIONS

### 2.1. GENERAL INFORMATION

Steel frame construction with speed/torque adjustable hydraulic pump. Sliding hydraulic ram assembly gives from 160mm of lateral travel. Frame head fitted with ram pressure gauge. Supplied with flat pressing plate/V-blocks.

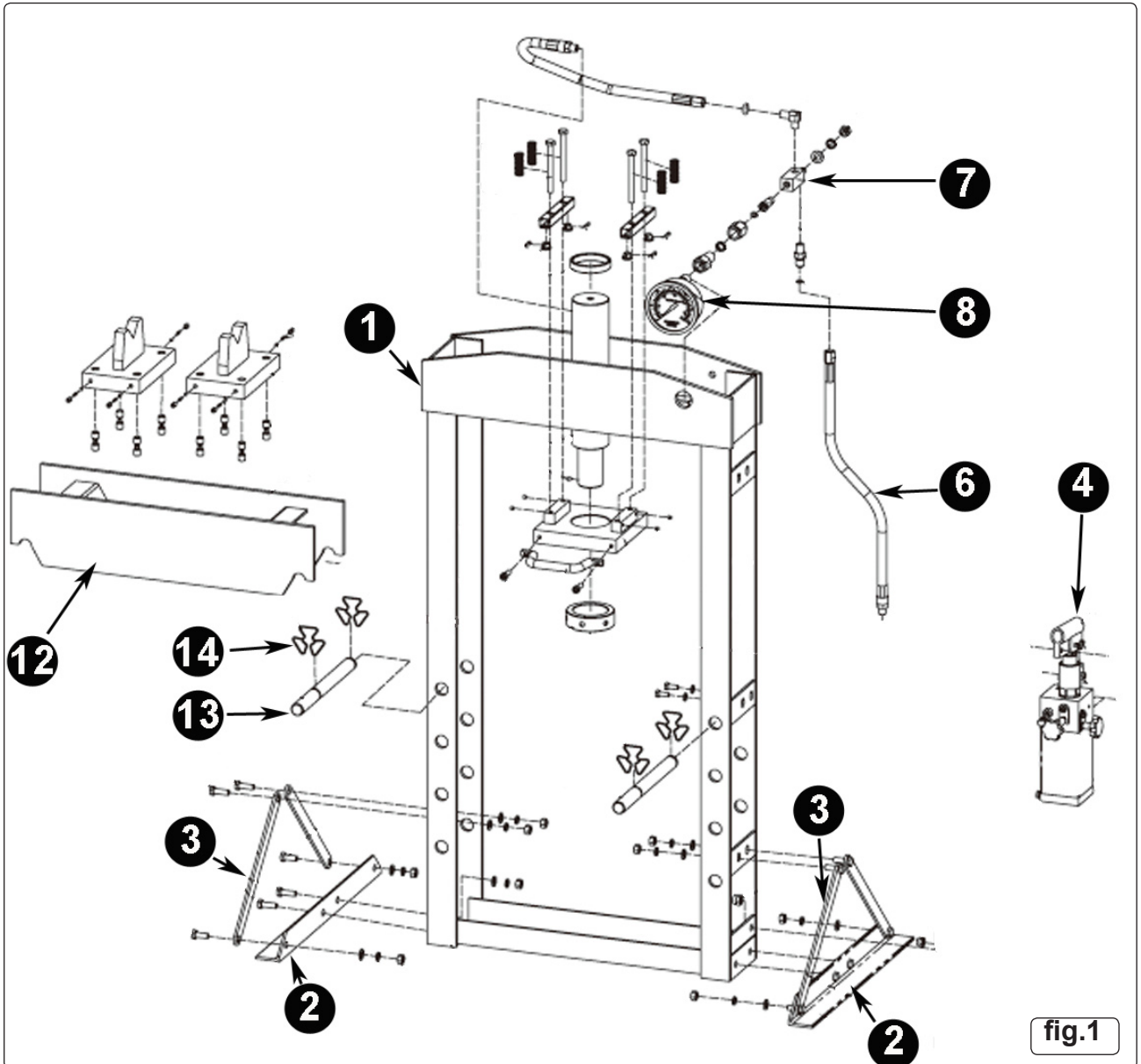
<b>Model:</b>	<b>YK15BP</b>
<b>Bench or Floor Mounting</b>	Bench
<b>Type:</b>	Hydraulic
<b>Capacity:</b>	15tonne
<b>Ram Stroke:</b>	160mm
<b>Lateral Travel:</b>	160mm
<b>Maximum Height - Ram to Table:</b>	449mm
<b>Minimum Height - Ram to Table:</b>	149mm
<b>Table Aperture:</b>	138mm
<b>Working Table Depth:</b>	154mm
<b>Working Table Width:</b>	550mm
<b>Overall Height:</b>	941mm
<b>Gauge Included:</b>	Yes
<b>Weight:</b>	83kg



### 3. ASSEMBLY

#### 3.1 PRESS ASSEMBLY (refer to fig.1 as a guide to assembly)

- 3.1.1 Attach slings around the top cross member, using a suitable hoist or gantry lift the main frame (1) out of the transportation crate into an upright position.
- 3.1.2 Keep the main frame (1) held safely upright. **DO NOT** allow to fall. Attach base sections (2) with supports (3) to the left and right hand posts. Only fully tighten the securing nuts and bolts when the base sections (2) are square to the main frame.
- 3.1.3 Attach the hydraulic unit (4) to the right hand post of the main frame (1).
- 3.1.4 Connect the hydraulic hose (6) from the hydraulic unit (4) to the union on the adaptor (7) in the top cross member of the main frame (1).
- 3.1.5 Locate the pressure gauge hole in the adaptor (7) and remove the plug with a hex key (this may be very tightly secured). Screw the pressure gauge (8) into the adaptor (7).
- 3.1.6 Hold work table (12) in position with work table pins (13) and secure with the safety clips (14).



### 4. INSTALLATION & OPERATING

#### 4.1 INSTALLATION.

4.1.1 Securely attach the press to a flat, firm, level surface taking into account clearance for workpieces.

▲ **DANGER! The press is heavy.** If it requires moving after assembly or for relocation, use suitable slings around the top crossbeam, or lift direct with a forklift with the forks located under the top crossbeam.

#### 4.1.2 Purge hydraulic system.

Before operating the press, the hydraulic system may require purging in order to eliminate any air that may have built up during transit. Open the release valve (fig.2) by turning anti-clockwise and pump the handle several times.

Should the system malfunction at any time, repeating this procedure may resolve the problem.

▲ **DANGER! The press is purpose designed to withstand greater loads than the hydraulic unit can develop.** For safety reasons, always ensure the workpiece is secured on the table to ensure loads that flex will not suddenly "give" causing danger to operator or damage to component. Ensure you have read and understood chapter 1 safety instructions.

## 4.2 SETTING THE WORKING TABLE HEIGHT

- 4.2.1 To set the working table at the desired height it is advisable to obtain assistance due to the weight of the working table. Remove the pressing plate/V-blocks from the working table then remove the safety clips and the pins. Position the working table at the required operating height, insert the pins into the appropriate holes in the uprights and fit safety clips.

## 4.3 OPERATING INSTRUCTIONS

- 4.3.1 Check that the release valve on the hydraulic unit is fully closed, ready for operation (fig.2).
- 4.3.2 Locate the flat pressing plate/V-blocks on to the working table, push down the locating pins to ensure the plates do not slip. Place workpiece on to the plates and position the head of the hydraulic unit over the centre of the workpiece. **Note:** Care must be taken to ensure the plates do not fall from the working table.
- ☐ **WARNING! DO NOT** apply off-centre loads.
- 4.3.3 Rotate the speed control valve clockwise to the 'Quick Without Load' position (fig.2) to bring the ram head rapidly into contact with the workpiece. Once the ram head has made contact with the workpiece, rotate the speed control valve anti-clockwise to the 'Slow With Load' position (fig.2) for more controlled pressing with full load capacity. **Note:** The 'Quick Without Load' setting will only operate to approximately 2tonne of load. Monitor the pressure gauge during operation to ensure that the rated capacity of the press is not exceeded.
- 4.3.4 When work is complete turn the release valve anti-clockwise (fig.2) to release the pressure. The piston and the ram head will retract automatically. **Note:** Always keep the ram head retracted after use.



## 5. MAINTENANCE

**Note:** Maintenance and repair must only be carried out by qualified person. Contact your Sealey dealer for details.

- 5.1 Always keep the press clean, dry and lubricate all moving parts at regular intervals.
- 5.2 When not in use always store in a dry location with the ram head retracted.
- 5.3 Should you need to check or replace oil ensure the ram head is fully retracted. Remove the oil reservoir filler plug and top up using Sealey hydraulic jack oil (Sealey ref: HJO500MLS or HJO5LS). **DO NOT** use brake fluid. After filling purge the system to remove any air.

### **IMPORTANT: NO RESPONSIBILITY IS ACCEPTED FOR INCORRECT USE OF THE PRESS.**

Hydraulic products are only repaired by local service agents. We have service/repair agents in all parts of the UK.

**DO NOT RETURN PRODUCT TO US.** Please telephone us on 01284 757500 to obtain the address and phone number of your local agent.

If product is under guarantee please contact your dealer.

### **De-commissioning Product**

Should the product become completely unserviceable and require disposal, draw off the oil into an approved container and dispose of the product and the oil according to local regulations.

**NOTE:** It is our policy to continually improve products and as such we reserve the right to alter data, specifications and component parts without prior notice.

**IMPORTANT:** No liability is accepted for incorrect use of product.

**WARRANTY:** Guarantee is 12 months from purchase date, proof of which will be required for any claim.

**INFORMATION:** For a copy of our latest catalogue and promotions call us on 01284 757525 and leave your full name and address, including postcode.

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		 01284 703534	 <a href="mailto:sales@sealey.co.uk">sales@sealey.co.uk</a>