



INSTRUCTIONS FOR:  
**AIR / HYDRAULIC FLOOR PRESS  
 WITH FOOT PEDAL**  
 MODELS: **YK509FAH & YK759FAH**

Thank you for purchasing a Sealey product. Manufactured to a high standard this product will, if used according to these instructions and properly maintained, give you years of trouble free performance.



**IMPORTANT: PLEASE READ THESE INSTRUCTIONS CAREFULLY. NOTE THE SAFE OPERATIONAL REQUIREMENTS, WARNINGS & CAUTIONS. USE THIS PRODUCT CORRECTLY AND WITH CARE FOR THE PURPOSE FOR WHICH IT IS INTENDED. FAILURE TO DO SO MAY CAUSE DAMAGE AND/OR PERSONAL INJURY AND WILL INVALIDATE THE WARRANTY. PLEASE KEEP INSTRUCTIONS SAFE FOR FUTURE USE.**

## 1. SAFETY INSTRUCTIONS

### 1.1 GENERAL SAFETY

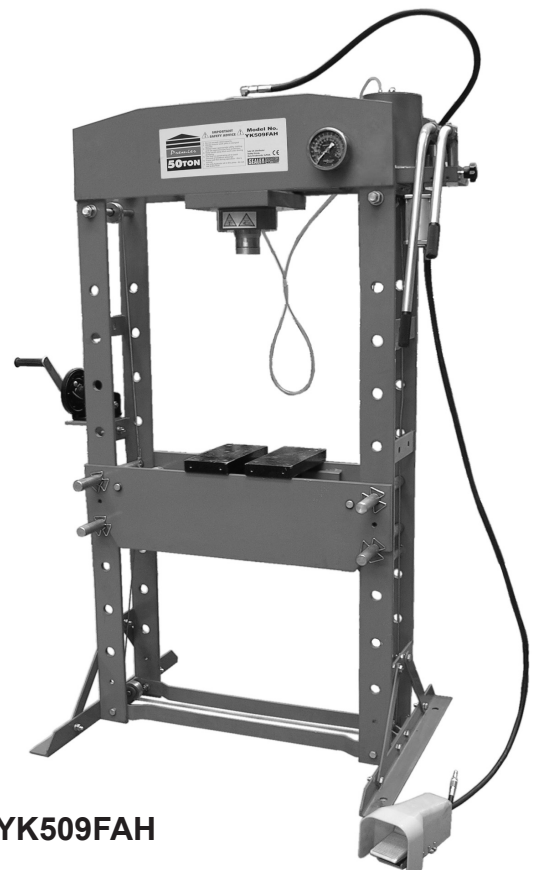
- ✓ Familiarise yourself with this products application and limitations, as well as the specific potential hazards peculiar to the press.
- ✓ Maintain the press in good condition (use an authorised service agent).
- ✓ Replace or repair damaged parts. *Use recommended parts only. Non authorised parts may be dangerous and will invalidate the warranty.*
- ✓ Keep the press clean for best and safest performance.
- ✓ Locate the press in a suitable working area for its function, keep area clean, tidy, free from unrelated materials and ensure there is adequate lighting.
- ✓ Ensure the workpiece is correctly secured before operating the press.
- ☐ **WARNING!** Always wear approved eye or face protection when operating the press.
- ✓ Remove ill fitting clothing. Remove ties, watches, rings, loose jewellery and contain long hair.
- ✓ Keep hands and body clear of the work table when operating the press.
- ✓ Maintain correct balance and footing. Ensure the floor is not slippery and wear non slip steel toe-capped shoes/boots.
- ✓ Keep children and unauthorised persons away from the working area.
- x **DO NOT** operate the press if any parts are missing as this may cause failure or possible personal injury.
- x **DO NOT** use to compress springs or any other item that could disengage and cause a potential hazard.
- x **DO NOT** stand directly in front of the loaded press and never leave a loaded press unattended.
- x **DO NOT** force the press to achieve a task it was not designed to perform.
- x **DO NOT** make any modifications to the press.
- x **DO NOT** adjust or tamper with the safety valve.
- x **DO NOT** exceed the rated capacity of the press.
- x **DO NOT** apply off centre loads.
- x **DO NOT** allow the workpiece or the arbor plates to fall from the press working bench.
- x **DO NOT** get the press wet or use in damp or wet locations or areas where there is condensation.
- x **DO NOT** operate the press when you are tired, under the influence of alcohol, drugs or intoxicating medication.
- ✓ When not in use release pressure from the pump and clean the press. Stand or store the arbors in a safe location.
- ☐ **WARNING!** Always position the press against a wall. If the press is situated in the open workshop, it is essential that a guard be placed at the rear of the unit. This will prevent injury to bystanders in the event of the work piece ejecting suddenly.
- ☐ **WARNING!** The warnings, cautions and instructions in this manual cannot cover all possible conditions and situations that may occur. It must be understood by the operator that common sense and caution are factors which cannot be built into this product, but must be applied by the operator.
- ▲ **DANGER!** The press is top heavy. If it requires moving after assembly or for relocation, use suitable slings around the top crossbeam, or lift direct with a forklift with the forks located under the top crossbeam. **DO NOT** use a pallet truck.

## 2. INTRODUCTION & SPECIFICATIONS

### 2.1. GENERAL INFORMATION

Steel frame construction with side mounted air motor powering hydraulic pump unit, foot pedal operated. Sliding hydraulic ram assembly with lateral travel for off-centre pressing applications. Fitted with ram pressure gauge. Supplied with flat pressing plate/V-blocks.

Model:	YK509FAH	YK759FAH
Type:	Floor	Floor
Capacity:	50ton	75ton
Ram Stroke:	200mm	250mm
Lateral Ram Travel:	240mm	285mm
Maximum Height - Ram to Table:	1042mm	884mm
Minimum Height - Ram to Table:	62mm	68mm
Table Aperture:	185/235mm	201/251mm
Working Table Depth:	259mm	279mm
Working Table Width:	730mm	800mm
Overall Height:	1910mm	1923mm
Gauge Included:	Yes	Yes
Weight:	302kg	438kg
Working Pressure:	108 ~ 123psi	108 ~ 123psi
Air Consumption:	9cfm	9cfm

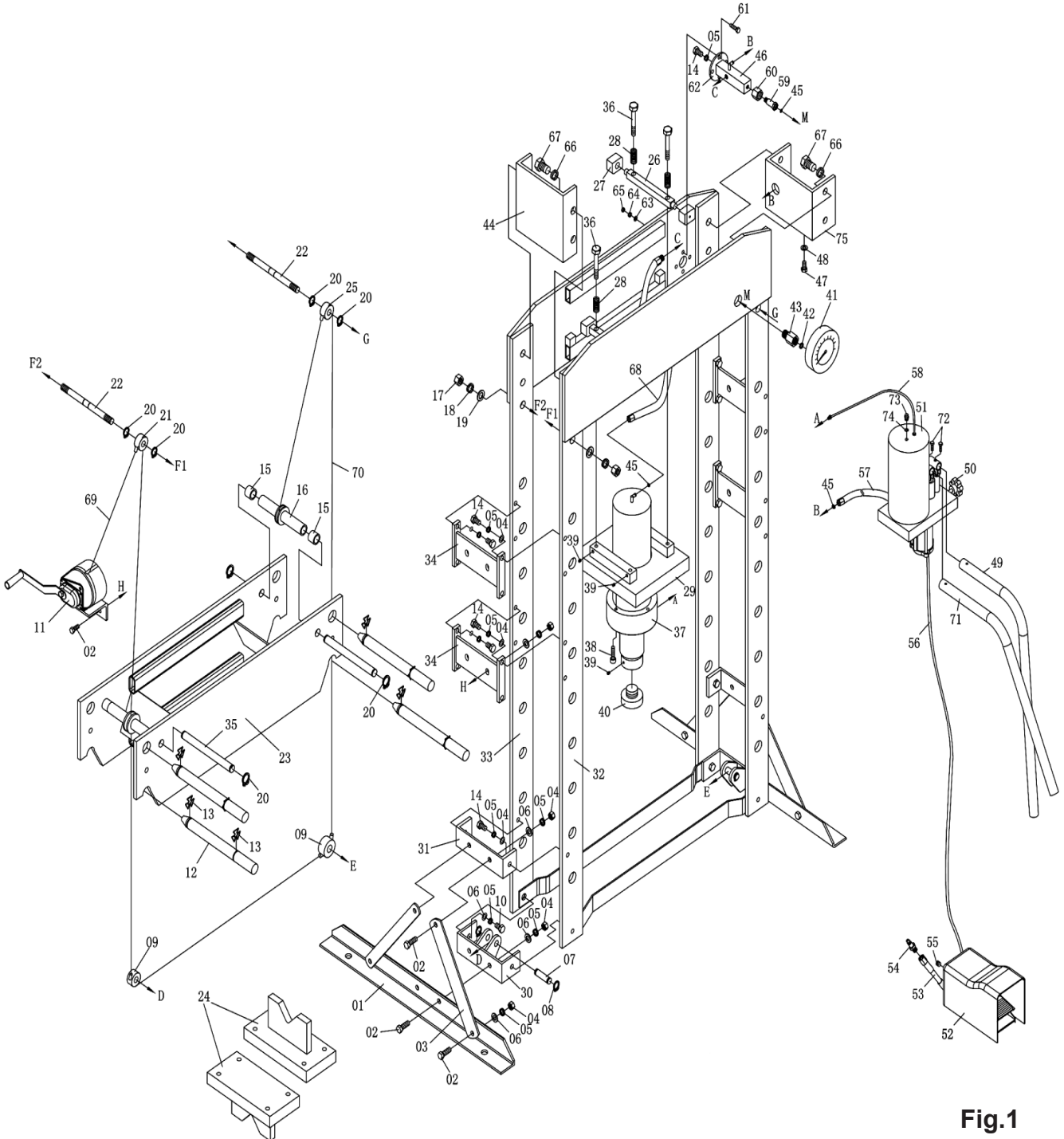


**YK509FAH**

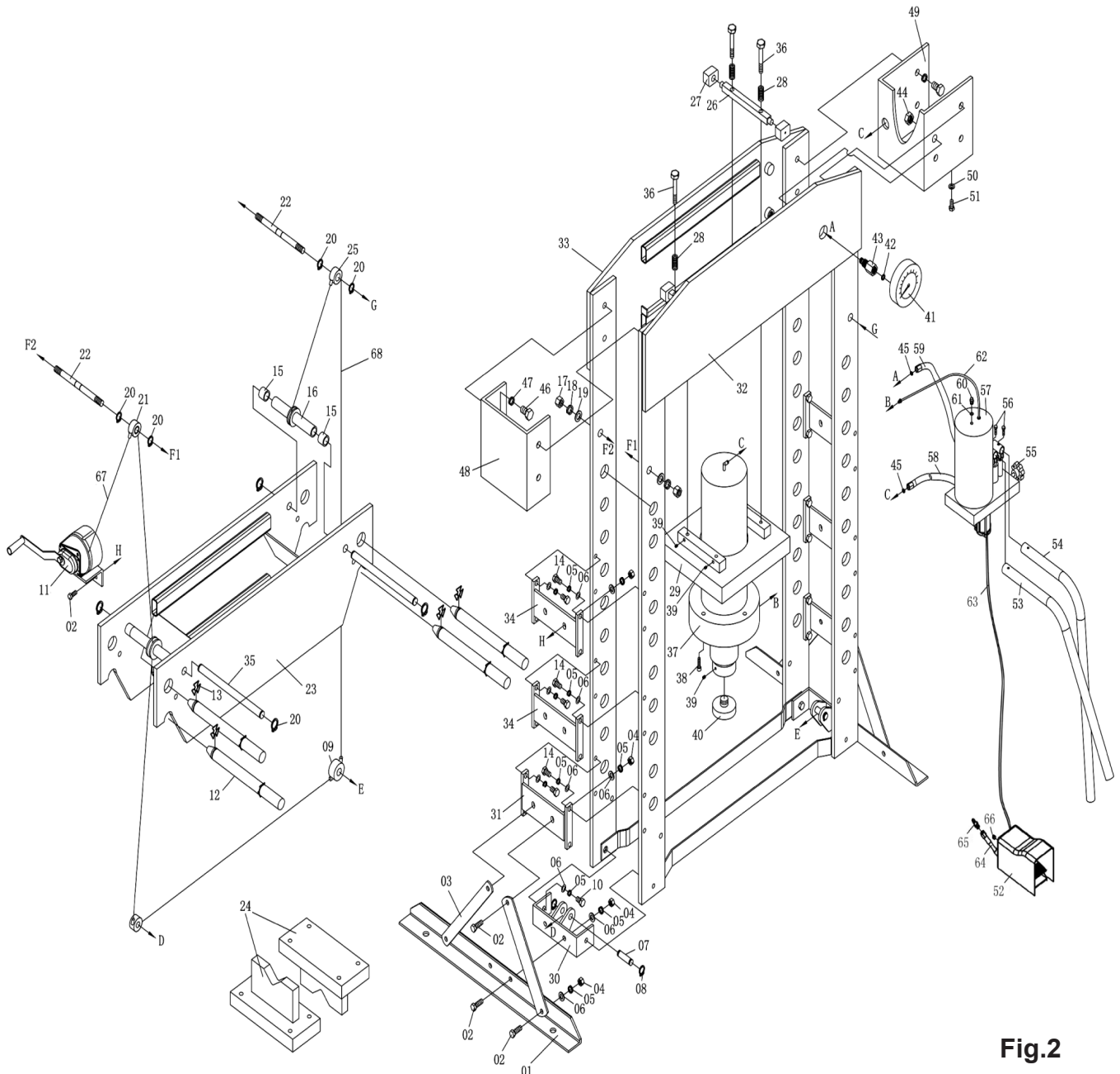
### 3. ASSEMBLY

**3.2 YK509FAH 50TON PRESS ASSEMBLY (use the exploded diagram Fig.1 as a guide to assembly).**  
**YK759FAH 75TON PRESS ASSEMBLY (use the exploded diagram Fig.2 as a guide to assembly).**

- 3.2.1 Remove any loose items from the crate. Attach slings around the top cross member, using a suitable hoist or gantry lift the framework out of the transportation crate into an upright position.
- 3.2.2 Attach base sections (01) and supports (03) to the left and right posts using bolts (02), washers (06), lock washers (05) and nuts (04).
- 3.2.3 Remove the M12 transportation bolts holding the bed frame to the posts.
- 3.2.4 Move the winch to the outside of the left hand post and attach using bolts (02), washers (06), lock washers (05) and nuts (04). Ensure that the cables are located correctly in the rollers before fully tightening.



**Fig.1**



**Fig.2**

**4. INSTALLATION & OPERATING**

**4.1 INSTALLATION.**

4.1.1 Securely attach the press to a flat, firm, level surface taking into account clearance for working pieces.

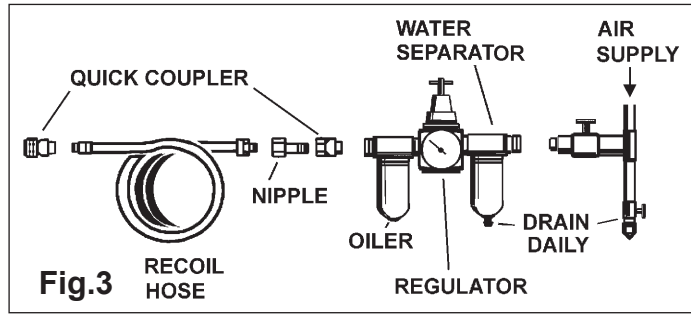
▲ **DANGER! The press is top heavy.** If it requires moving after assembly or for relocation, use suitable slings around the top crossbeam, or lift direct with a forklift with the forks located under the top crossbeam. **DO NOT** use a pallet truck.

4.1.2 Connect to an air supply as recommended in Fig.3. The air supply must be capable of 108 to 123psi and 9cfm.

4.1.3 **Purge hydraulic system.** Before operating the press, the hydraulic system may require purging in order to eliminate any air that may have built up during transit.

**Manual Operating System:** Open the release valve by turning anti-clockwise and pump the handle several times.

**Air Operating System:** Open the release valve by turning anti-clockwise and connect the air valve to the air line system, operate the air valve, allowing the pump to operate until the air has been purged. Should the system malfunction at any time, repeating either of these procedures may resolve the problem.



**Fig.3**

- ▲ **DANGER!** Press's are purpose designed to withstand greater loads than the hydraulic units can develop. For safety reasons, always ensure the workpiece is secured on the table to ensure loads that flex will not suddenly "give" causing danger to operator or damage to component. Ensure you have read and understood chapter 1 safety instructions.

**4.2 OPERATING INSTRUCTIONS.**

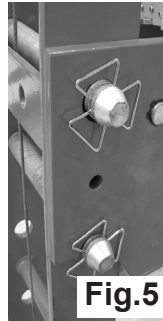
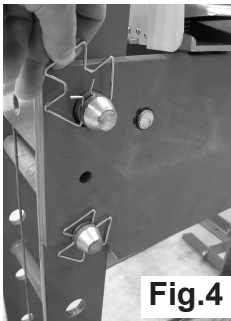
- 4.2.1 Connect the air valve to the air supply.
- 4.2.2 Set the bed frame at the desired height, if adjustment is required, turn the hand winch until the cable just takes the weight of the bed frame, remove the safety clips (13) from the back of the pins (12), see Fig.4 and withdraw the pins. Use the hand winch to raise or lower the bed frame to the height required, insert pins and safety clips (Fig.5). Slacken off the hand winch so that the pins are taking the full weight of the bed frame.
- 4.2.3 Check that the release valve on the hydraulic unit is fully closed, ready for operation.
- 4.2.4 Locate the flat pressing plates or the v-blocks on to the bed frame, push down the locating pins to ensure the plates do not slip. Place workpiece onto the plates and position the head of the hydraulic unit on the centre of the workpiece using an appropriate extension. **Note:** Care must be taken to ensure the plates do not fall from the bed frame.

- ☐ **WARNING! DO NOT** apply off centre loads.

- 4.2.5 When work is complete turn the release valve anti-clockwise to release the pressure and the piston and the ram head will retract automatically.

**Note:** Always keep the piston retracted after use.

- 4.2.6 Disconnect the air valve from the air supply.



**YK759FAH**

**5. MAINTENANCE**

**Note:** Maintenance and repair must only be carried out by qualified person. Contact your Sealey dealer for details.

- 5.1 Always keep the press clean, dry and lubricate all moving parts at regular intervals.
- 5.2 When not in use always store in a dry location with the piston retracted.
- 5.3 Should you need to check or replace oil ensure piston is fully retracted. Remove the oil reservoir filler plug and top up using Sealey hydraulic jack oil. **DO NOT** use brake fluid. Contact your local Sealey dealer for details. After filling purge the system to remove any air.

**IMPORTANT: NO RESPONSIBILITY IS ACCEPTED FOR INCORRECT USE OF THE PRESS.**

Hydraulic products are only repaired by local service agents. We have service/repair agents in all parts of the UK.

**DO NOT RETURN PRODUCT TO US.** Please telephone us on 01284 757500 to obtain the address and phone number of your local agent. If product is under guarantee please contact your dealer.

**De-commissioning Product**

Should the product become completely unserviceable and require disposal, draw off the oil into an approved container and dispose of the product and the oil according to local regulations.

**6. DECLARATION OF CONFORMITY**

**Declaration of Conformity** We, the sole importer into the UK, declare that the products listed below are in conformity with the following EEC standards and directives.

**Air Hydraulic Floor Press Models**  
**YK509FAH**  
**YK759FAH**

2006/42/EC Machinery Directive  
 93/68/EEC CE Marking Directive



The construction files for these products are held by the Manufacturer and may be inspected on request by contacting Jack Sealey Ltd

Signed by Mark Sweetman  2nd September 2008


For Jack Sealey Ltd. Sole importer into the UK of Sealey Quality Machinery

**NOTE:** It is our policy to continually improve products and as such we reserve the right to alter data, specifications and component parts without prior notice.

**IMPORTANT:** No liability is accepted for incorrect use of product.

**WARRANTY:** Guarantee is 12 months from purchase date, proof of which will be required for any claim.

**INFORMATION:** For a copy of our latest catalogue and promotions call us on 01284 757525 and leave your full name and address, including postcode.

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