

...continue to next page

### Tools Required

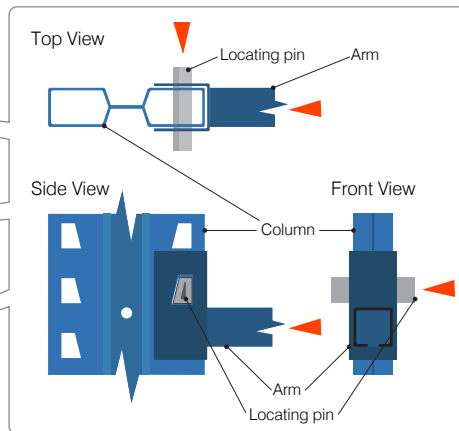
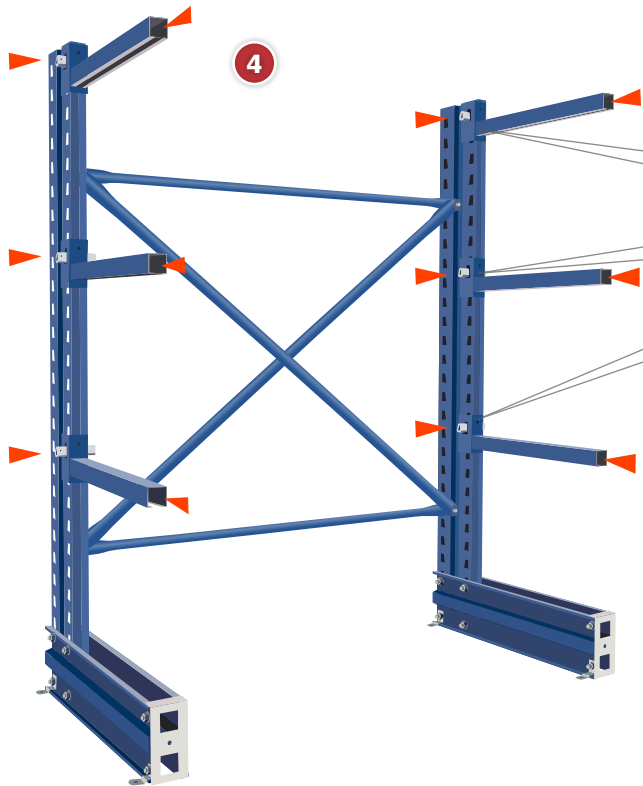
Mallet, 6mm Allen Key, Spanners: 13, 17, 24mm

### Safety Precaution

Two competent people wearing safety gloves, safety shoes and protective eyewear are recommended to undertake the assembly.



scan for more info

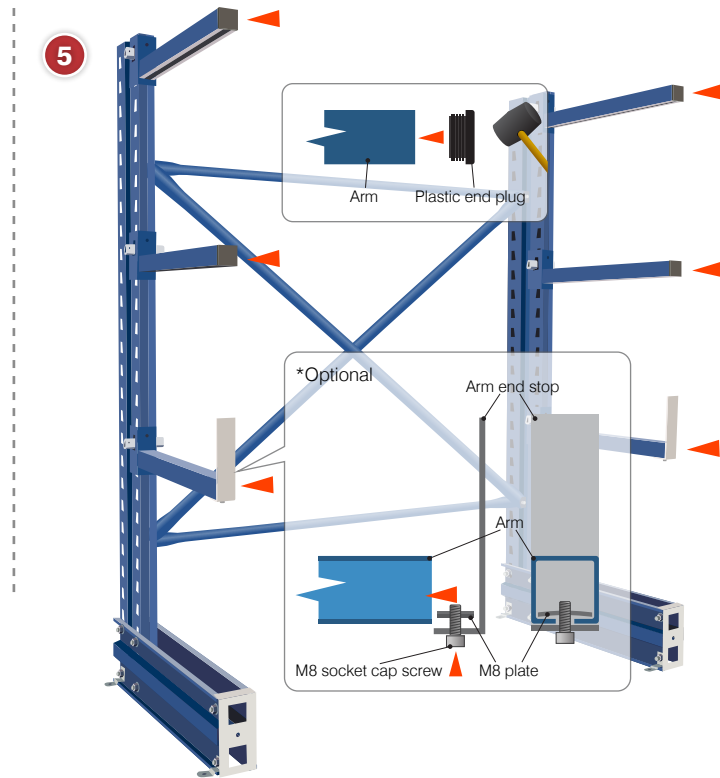


**4.** Attach the arms to the columns at the desired height and secure in place by pushing the locating pin through the holes on the arm's 'U' bracket and the column. Match the heights of the arms' locations on both columns.

**5.** Push the plastic end plug to the front end of the arm and secure with rubber mallet.

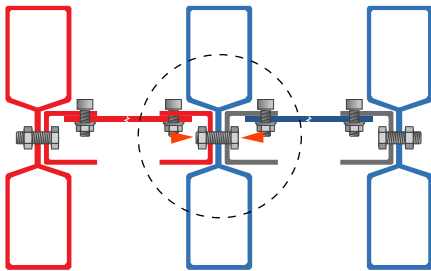
**\*Installing optional arm end stop**

Insert the M8 socket cap screw through the bottom hole of the arm end stop and screw it into the M8 plate. Insert through the end of the arm as shown on the image and tighten using 6mm Allen key.



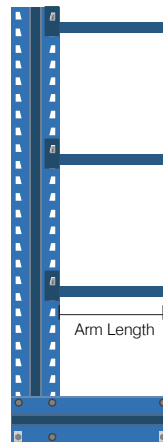
**Creating multi-rack**

Top View Columns

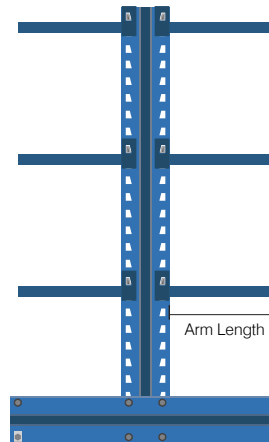


To create a multi-rack, assemble one single frame as described in steps 1-2. Connect new top and bottom X brace brackets to the other side of the column on the already assembled rack using the existing M10 nuts and bolts. Install the horizontal and diagonal braces as described in step 3.

**Single sided rack**



**Double sided rack**



**Loads and Capacities (kgs/arm)**

Arm Length	Loading Capacity
500mm	220kgs
600mm	185kgs
700mm	160kgs
800mm	135kgs

